

# COPY

CABARRUS COUNTY  
MARLBURD LIGHTS KS REGULAR SP  
PRODUCT CODE-0660

EFFECTIVE DATE: 12/12/83

## BASIC WEIGHT SPECIFICATION

### PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	57.0	MM
TIPPING LENGTH	:	31.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,789,7697	CUBIC MM
CALCULATED DENSITY	:	24.7500	CGMS/CC

### MOISTURE

PACK MOISTURE	:	12.50	% W/W
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### TARGET WEIGHTS

FILLER WEIGHT	:	.6904680	GRAMS
CALCULATED WEIGHT	:	1.5222	LBS. /1000
PAPER AND PASTE	:	.0396483	GRAMS
ROD WEIGHT	:	.7301163	GRAMS
TIPPING AND ADHESIVE	:	.0350871	GRAMS
TOTAL LESS PLUG	:	.7682034	GRAMS

### COMMENTS

REASON FOR CHANGE : FILLER WEIGHT CHANGED; PAPER/PASTE WEIGHT CHANGED

PREPARED BY:

K. A. NEWMAN

DATE: 11/21/83

APPROVED BY:

*J. S. Lichten*  
OPERATIONS SERVICES

PREVIOUS: 5/16/83

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